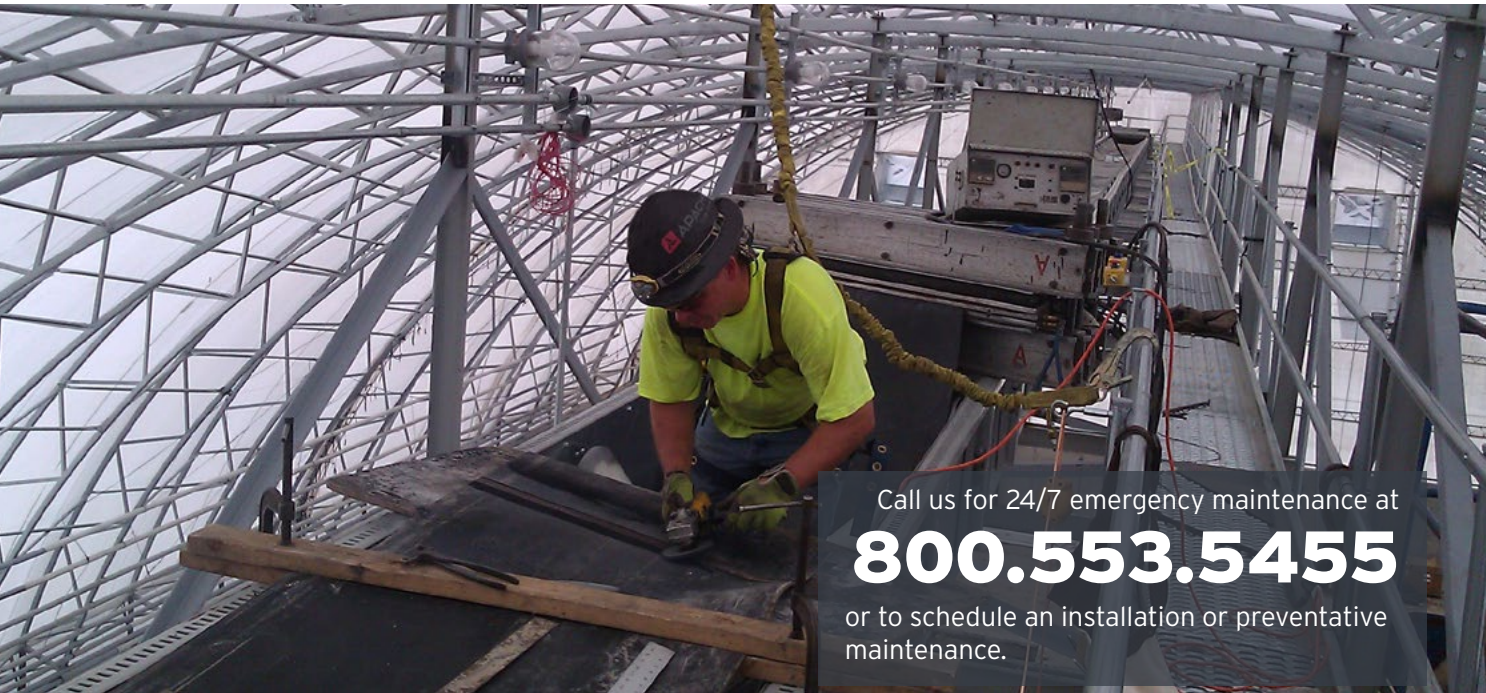




- ▶ 24/7 service
- ▶ Turnkey installations
- ▶ Scheduled preventative maintenance
- ▶ Heavy-duty belt installations
- ▶ Lightweight & food-grade belt installations
- ▶ Vulcanization or mechanical fasteners
- ▶ Conveyor component installations
- ▶ On-site pulley lagging
- ▶ Sidewall belt installation or repair
- ▶ Bucket elevator installation or repair
- ▶ Preventative maintenance inspections



Call us for 24/7 emergency maintenance at
800.553.5455
or to schedule an installation or preventative maintenance.



BELT / HOSE / CUT & MOLDED PRODUCTS / ACCESSORIES

CORPORATE OFFICE 4805 Bowling Street SW / Cedar Rapids, IA 52404

INDUSTRIAL SALES 800.553.5455

CONSUMER PRODUCTS 800.459.8423

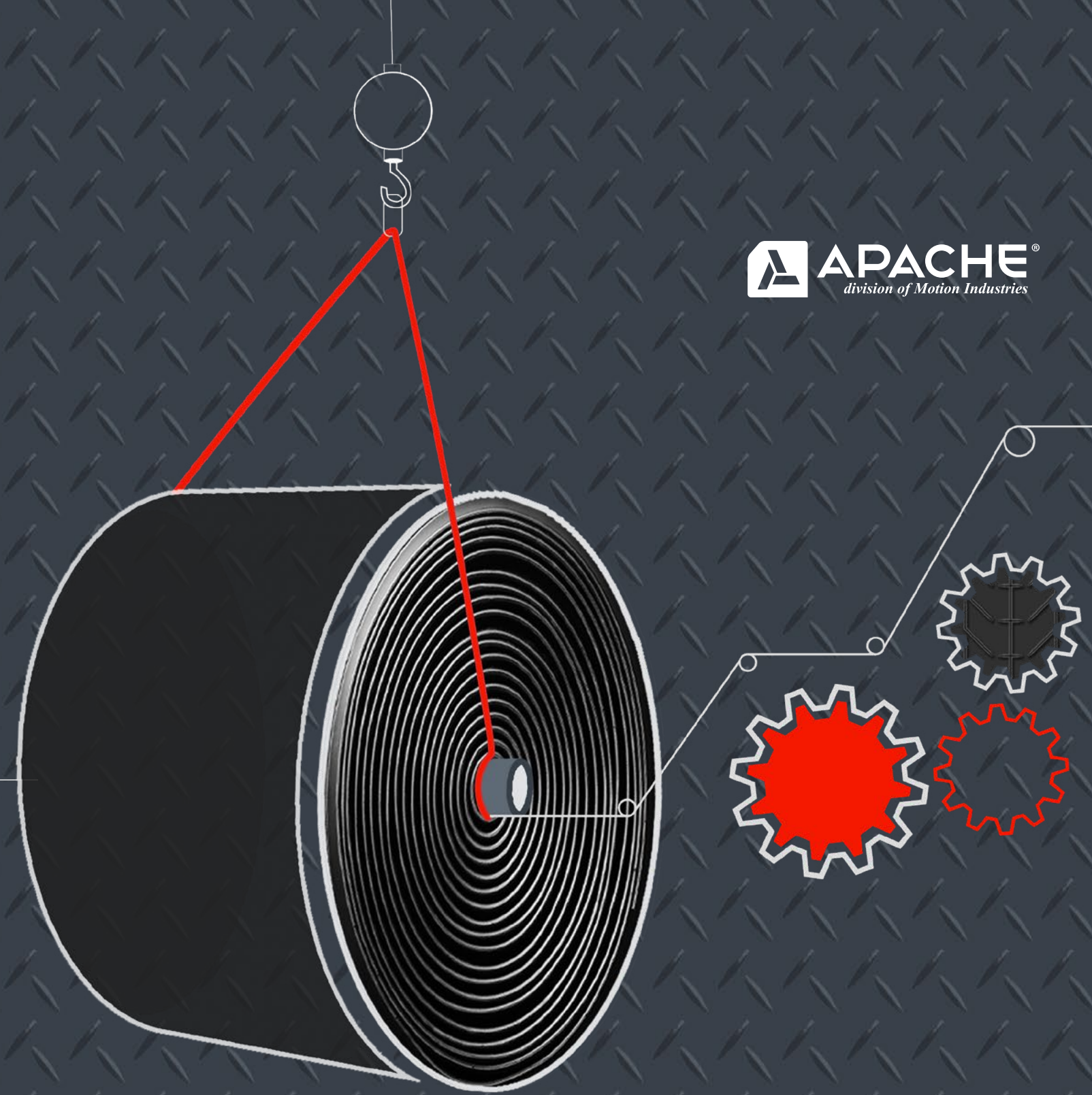
FAX 319.365.2522

WEBSITE www.apache-inc.com



REV121218 AP17 99002221

The most current revision of this information can be found on our website at www.apache-inc.com and supercedes all other versions. Please check the revision date information of any printed materials to ensure the most current information is being referenced.



INDUSTRIAL CONVEYOR SERVICES
Installations, Maintenance, and Repair

EXPERT ON-SITE SERVICE

ANSWERS WHEN YOU NEED THEM.

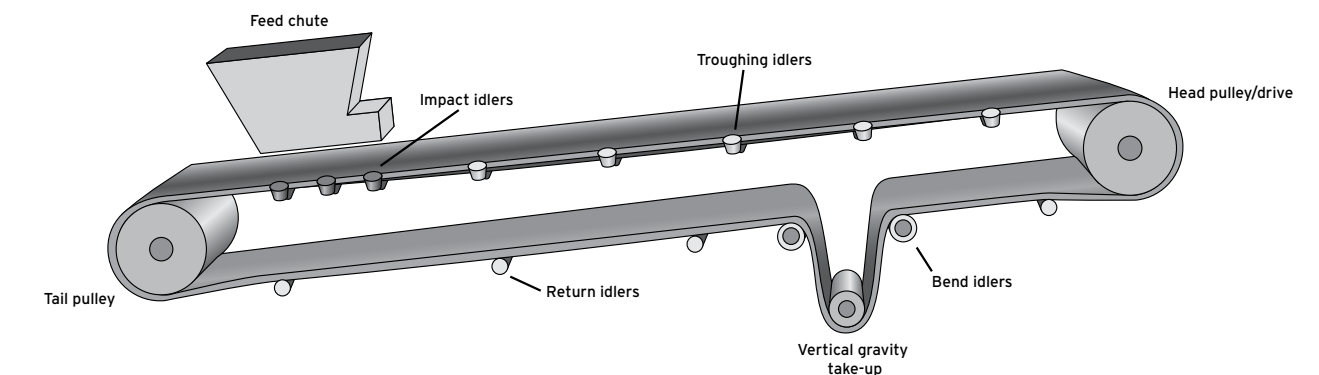
APACHE LEADS THE INDUSTRY IN HEAVY-DUTY AND LIGHTWEIGHT BELTING SOLUTIONS. Our industrial services division is available for on-site consultation, installation, maintenance, and repair. With an average of 20 years of experience per technician, they've seen it all and are prepared to offer you effective solutions!

WHATEVER IT TAKES, WE'VE GOT YOU COVERED

MAINTENANCE AND REPAIR

Our service teams are flexible to meet your timetable, and turn-key installations are available. Our trained team installs, repairs, and vulcanizes all belts, conveyor components, sidewalls, elevator buckets, and more. To ensure optimal performance and safety, we do it quickly and correctly.

- ▶ **BELT INSTALLATION.** We are equipped with versatile presses that allow us to change out a belt with minimal disruption to the customer. Whether it's installing a 50-foot or 1,000-foot roll – 100-feet in the air or 100-feet underground – we can do what you need!
- ▶ **VULCANIZATION.** On-site vulcanization makes it's possible for companies to use endless belts when required or preferred. We specialize in vulcanized splices, and will perform vulcanization in any weather condition or location.
- ▶ **BELT LACING AND MECHANICAL FASTENERS.** We're experts in splicing technologies and techniques. With capabilities including endless non-mechanical splicing solutions, custom splicing options, Volta belt splicing, and belt lacing, we will provide you with the right splice for your application.
- ▶ **ELEVATOR BUCKETS.** Our team can install new, complete elevator belts, or replace buckets. We also provide preventative maintenance inspections on bucket elevator systems.



INSTALLATION SERVICES

Breakdowns cost time and money, so the Apache Industrial Services team offers 24/7 emergency service. When a repair or maintenance is needed, or if a system goes down, we're there. We work weekends to minimize downtime during weekday production schedules. Unforeseen belt failures or breakdowns happen. Make us your first call to get your system back up and running – quickly!

Scheduled preventative maintenance is your best defense against belt failure and unnecessary downtime. Our qualified and skilled technicians are OSHA-trained and MSHA certified. They are insured and licensed, and their knowledge of conveyor systems enables them to keep your customers up and running. With regular inspections, our specialists can help avoid breakdowns by detecting problems before they occur.

- ▶ **COMPLETE BELTING AND CONVEYOR SYSTEM INSPECTIONS.** During periodic maintenance, our technicians inspect belts for stress and check the vulcanized and mechanical splices, ensuring they are in good shape and performing correctly. We make suggestions to fix items or components that could because premature wear or contribute to a future failure – like worn bearings, pulleys, or idlers. We also ensure the belt is tracking correctly over the conveyor system.
- ▶ **CONVEYOR COMPONENT RE-ASSEMBLY AND ADJUSTMENT.** Minor adjustments to conveyor components can be made during inspection. If a belt is not tracking correctly, sometimes we can fix it with just a slight adjustment to the conveyor. We also adjust tail pulleys, idlers, and rollers. We understand conveyors and we know what causes trouble for belts!