

Lacing Guide

		Belt Width for Repair				
		4"	6"	7"	10"	14"
Lacing Package Quantity	4"	1	1	1	2	2
	7"	1	1	1	2	2

Installation Instructions enclosed

Instructions for Cutting Carding Paper

1. USING SMALL SCISSORS (PREFERRED METHOD):

Cut paper between hook legs on both sides (Fig.1). Bend card back and cut remainder of carding paper (Figure 2).

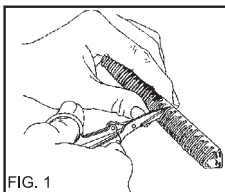


FIG. 1

2. USING POCKET KNIFE:

A. Lay card of hooks on side. Grasp hooks (with thumb pressing against paper) firmly. Place edge of pocket knife between hook legs and "saw" through the paper.

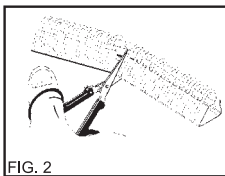


FIG. 2

- Or -

B. Lay card of hooks on side. Grasp hook with thumb pressing against paper. Insert knife blade into slot located on back of carding paper and cut downward (Figure 3). Flip card over, insert blade into slot and cut downward again.

For Easy Removal of Carding Paper

1. Insert card of hooks into hook retainer/face strip with printing upside down. Secure with lacer pin.

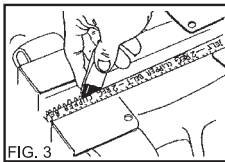


FIG. 3

2. With carding paper remover (or fingernails) pull carding paper back off the hook points (Figure 3).

3. Grasp paper and pull away from other side of hooks (Figure 4).

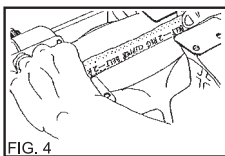


FIG. 4

Lacing Tips

Listed below are lacing tips which, if followed, will increase the life of your baler belt splices.

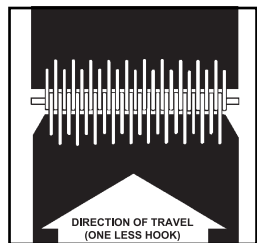


FIG. 5

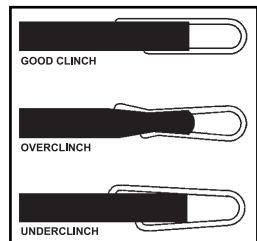


FIG. 6

- Square belt ends prior to installing fasteners.
- Skive rough top back 1" on both belt ends (Do not skive into carcass).
- Leave 1/4" on each edge of the belt unlaced. This guards against end hooks being torn out.
- Always install one more hook on the leading end of belt than on trailing end (Figure 5).
- Hooks are properly sized and clinched when (Figure 6):
 - Hook legs are parallel. Loop should not have a light bulb shape.
 - Hook points slightly penetrate the opposite side of the belt (.005" - .015").
 - 1/3 - 1/2 of the wire diameter is embedded into the belt.
 - 'Knuckles' of the hook should not be higher than the legs when installed.
- Never use a hammer to finish clinching belt hooks. This tears the belt fabric and causes premature splice failure.
- Chamfer (notch) trailing edge (Figure 5).
- To extend the life of the splice, replace connecting pins every 500 bales of hay.

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