

## WARRANTY

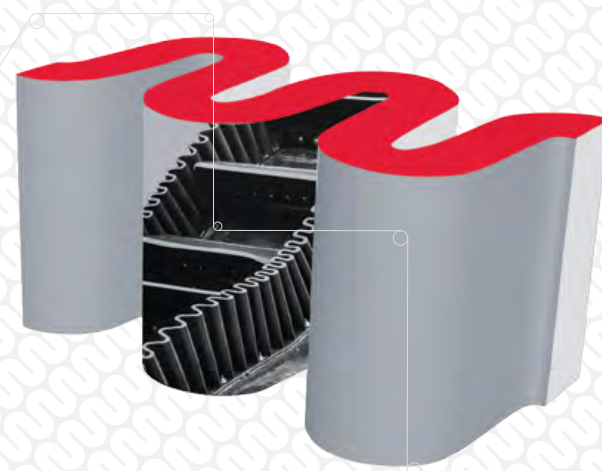
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## RETURN MATERIALS

Any customer seeking to return material(s), for any reason, must first secure permission from an authorized customer service representative. A Return Material(s) Authorization number (RMA) will be issued. This number must appear on the material, packing list, and bill of lading so the receiving clerk can verify authorization for return. Absence of an RMA number shall constitute the right to refuse shipment.



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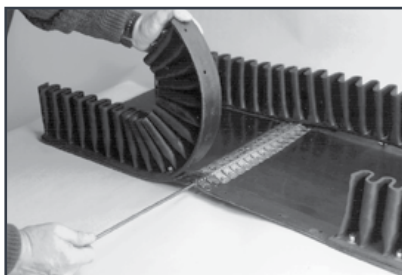
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## DUROWALL™ SPLICING INSTRUCTIONS

ISO 9001:2008

Apache Durowall™ Belts ordered with the E-Z Over Splice feature may be prepared at the factory to exact lengths. They are marked and fitted with proper flat head bolts, fender washers, and lock nuts. Appropriate chemical bonding adhesives and an applicator brush are furnished to make stitching the sidewall to the belt cover in the splice area easy, even in the field. The E-Z Over Splice Kit is designed so nothing is overlooked and minimizes splice problems occurring after start up.

## STEP 1

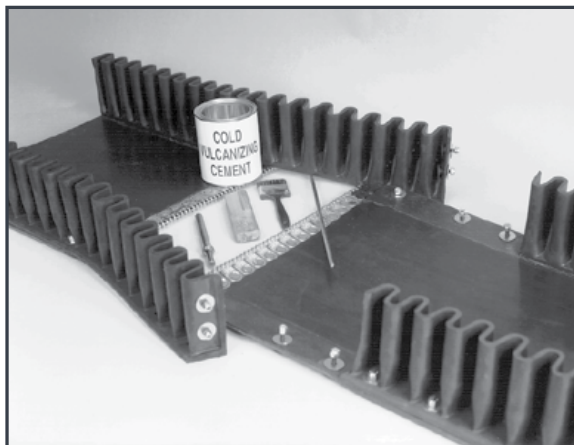


After stringing the belt on the system insert the mechanical hinge pin in the fastener joint and clip the lock washers in place.

## STEP 2

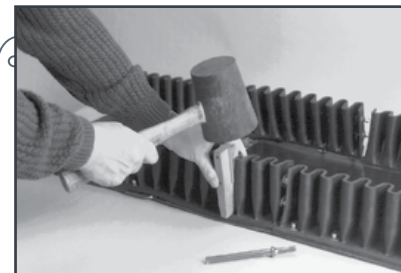


The loose ends of the sidewall and belt should be coated with two (2) coats of bonding adhesive. Using the special brush, work the cement onto both the bottom of the sidewall and the belt cover. Allow the first coat to dry completely; the second coat should be left tacky before sticking the two surfaces together. Holes punched at the factory should match up in their proper position.



Once the stitching is complete, insert the flat head bolts from the bottom of the belt through the pre-punched holes (if applicable). Place the fender washer and lock nut in place and tighten appropriately.

Completing the splice in the sidewall is accomplished by inserting the flat head bolts through each end of the rubber corrugations. Place fender washers and lock nuts in place and tighten appropriately.



The two cemented surfaces must be stitched into close contact. Using a rubber mallet, pressure is best applied downward on a wooden block or blunt metal rod (not furnished). A firm surface under the belt in the area being stitched is required for best results.

## STEP 3



## STEP 4



## STEP 5